

Work Order ID 67745

Wednesday, March 30, 2011 8:16:19 AM



Page 1

Item ID: D205-765-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Driveshaft Tunnel

Start Date: 3/30/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/31/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-765

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPd205-765

CHG 001

Sw 11/30

11/3/30 BG 11-3-30

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/3/30 (2x) [Signature]

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sw 11/30

[Signature]

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Item Name: Driveshaft Tunnel

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Start Date: 3/30/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 3/31/2011 Req'd Qty: 2.00



Customer:

Reference:

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

hoc 50

0.00

Reob

Memo

PACKAGE PER PPP

11/3/30sf 2x

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/3/30sf

MF
11-03-30

Picklist Print

Wednesday, March 30, 2011 8:16:15 AM

Page 1

Work Order ID: 67745

Parent Item: D205-765-011

Parent Item Name: Driveshaft Tunnel

Start Date: 3/30/2011

Required Date: 3/31/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 08-03-17 JLM Verified By: LL
*****MS20427M4 rivets are supplied by customer*****

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C3A

Purchased

No

110

Each

190.0000

17

34

11/3/30

Bolt

Location

Loc Qty

Loc Code

ST350

190

116704

86

117161

104

AN960C10

NAS1149C0363
R

Purchased

No

110

Each

0.0000

17

34

WASHER

D3648-041

Manufactured

No

110

Each

0.0000

17

2

Driveshaft Tunnel Assembly

D3654-1

Manufactured

No

110

Each

2.0000

17

2

Doubler

Location

Loc Qty

Loc Code

ST188

2

65207

2

D3682-1

Manufactured

No

110

Each

6.0000

17

2

Gasket

Location

Loc Qty

Loc Code

ST188

6

44680

2

65208

4

5. PARTS LIST

Qty 011	Part Number	Description
X	D205-765-011	DRIVESHAFT TUNNEL KIT
1	D3648-041 ✓	TUNNEL ASSEMBLY
1	*D3649-041	TUNNEL BOTTOM PANEL ASSY.
1	**D3649-1	TUNNEL BOTTOM PANEL
22	**MS21060-3K	NUTPLATE
22	**MS21062-3K	NUTPLATE
88	**MS20427M3-3	RIVET
1	*D3650-041	TUNNEL TOP PANEL ASSY.
1	**D3650-1	AFT PANEL
1	**D3650-3	CENTER PANEL
1	**D3650-5	FWD PANEL
8	**AN3C-3A	BOLT
8	**AN960C10	WASHER
1	*D3651-041	AFT BASE ASSEMBLY
1	**D3651-043	FLANGE WELDMENT
1	**D3651-1	GASKET
1	**D3651-9	INSIDE DOUBLER
1	**D3651-11	GASKET
1	**D3651-13	OUTSIDE DOUBLER
58	**CR3523-4-02	RIVET
40	*AN3C-3A	BOLT
40	*AN960C10	WASHER
1	D3654-1 ✓	DOUBLER
1	D3682-1 ✓	GASKET
17	AN3C-3A ✓	BOLT
17	AN960C10 ✓	WASHER
A/R	MS20427M4	RIVET

* PART IS INCLUDED WITH D3648-041 TUNNEL ASSEMBLY

** PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: A
Date: 08.01.14